



RECYCLED CONTENT DECLARATION

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RECYCLED CONTENT ACCORDING TO ISO 14021:

On average, the low carbon glass ORAÉ® contains recycled content (according to the international standard ISO14021:2021) as follows¹:

Recycled content type	Percentage by weight
Pre-consumer recycled content	57%
Post-consumer recycled content	7%
Total recycled content	64%

RECYCLED CONTENT FOR LEED CERTIFICATION:

According to LEED v4, v4.1, and v5, the “recycled content value” is calculated as:

Recycled fraction = (Post-consumer recycled content) + $\frac{1}{2}$ × (Pre-consumer recycled content)

Recycled fraction = 7 + $\frac{1}{2}$ × 57% = 35.5%

This recycled fraction is then multiplied by the cost of the product assembly to determine the “recycled content value” contributing to the LEED credit.

DEFINITIONS:

Recycled content: proportion by mass of recycled material in a product or packaging, expressed as a percentage. Only pre-consumer and post-consumer materials contribute to recycled content.

Post-consumer material: Material diverted from the waste stream during a manufacturing process. Reutilization of materials such as rework, regrind or scrap generated in a process and capable of being recovered within the same process that generated it is excluded from this definition.

Pre-consumer material: Material generated by households or by commercial, industrial and institutional facilities in their role as end-users of the product which can no longer be used for its intended purpose. This includes returns of material from the distribution chain.

¹Data considered for production years 2023, 2024, and 2025 from our float lines: Aniche (France), Avilés (Spain), Eggborough (United Kingdom), Pisa (Italy), Torgau, Stolberg (Germany).